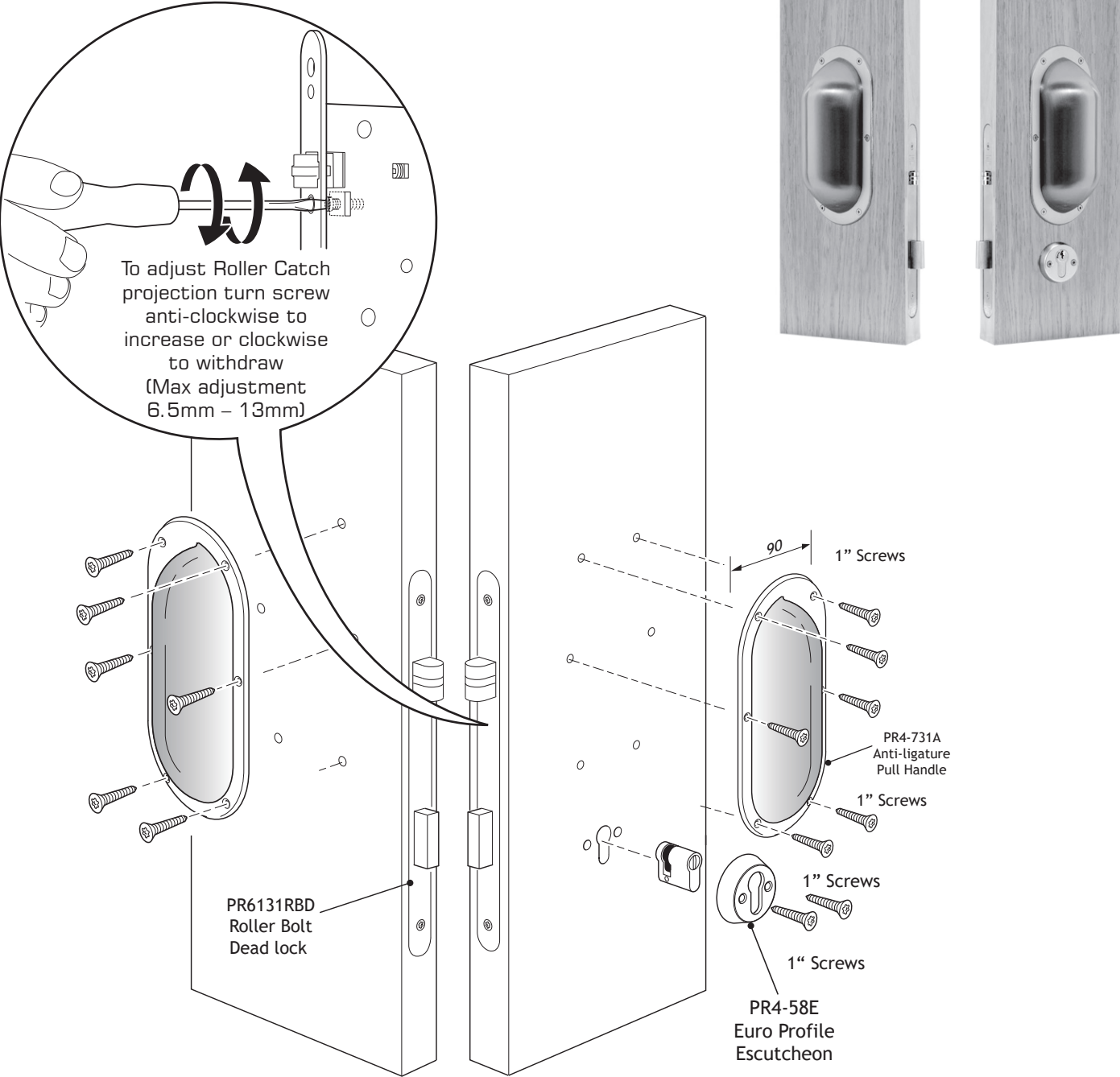
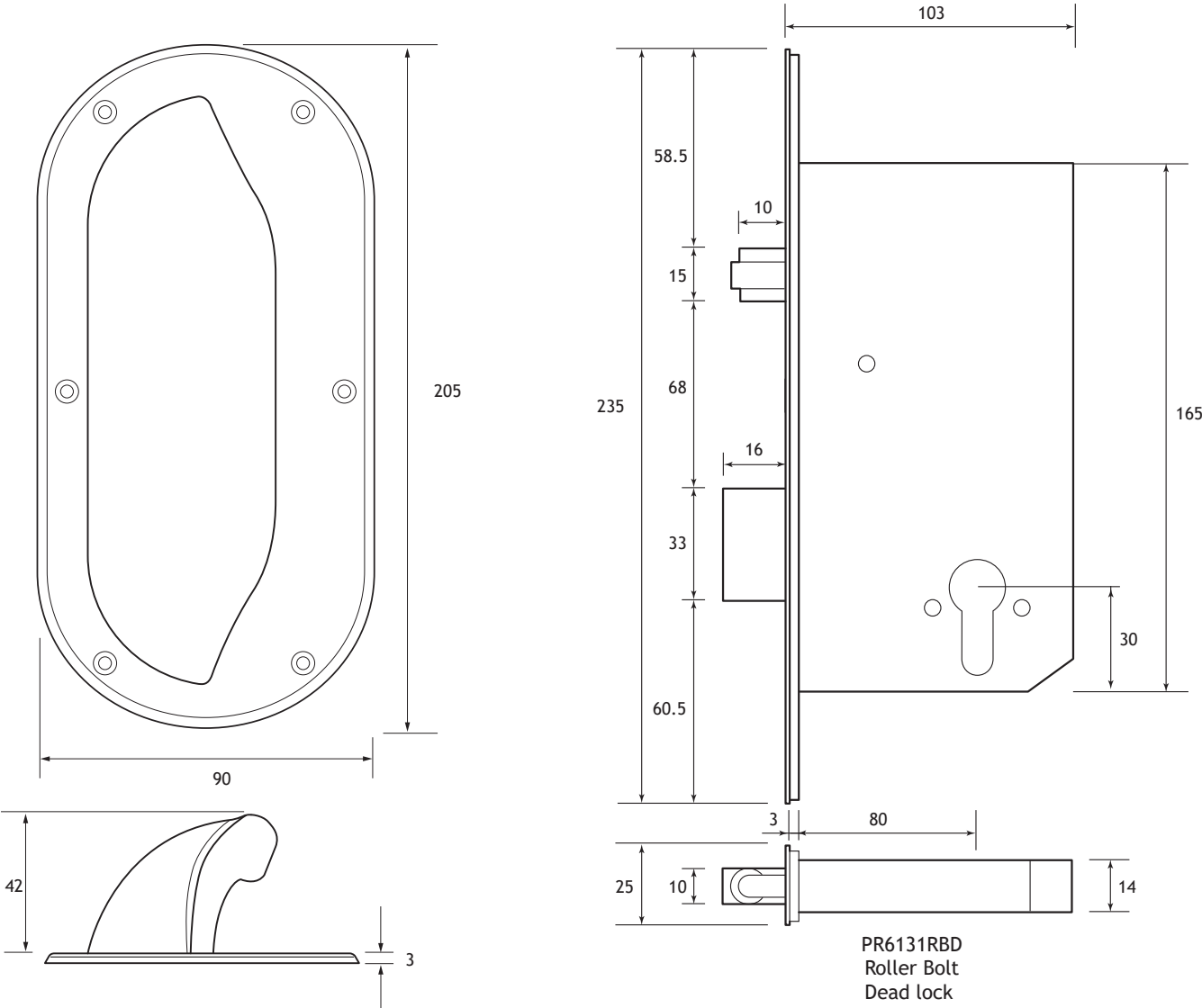


1-76-731A
Anti-Ligature En-Suite Lockset



Description
Roller Bolt Deadlock 103x235
Spindle Universal 44mm-63mm
731 Grab Handle on Flat Plate x 2
Escutcheon 58mm Euro
Fixings Included
Note: Unless ordered seperatley the cylinder is not included in this kit.

Note: If, when fitting the pull handle, the screws make direct contact with the lock-case, please use the shorter (5/8") screws included in the fixing pack.
Standard Primera Products are designed for internal applications only. For external applications products plated to "Service Condition 5" should be used.

Important Note: products are protected by Intellectual Property Rights including UK and Community Unregistered Design Rights, UK and Community Registered Designs and UK Patents and Patent Applications.
For further details please contact Safehinge Primera Limited.

Note: The cylinder cut out is made on the external side of the door only and must not go right through the door.

PR1 Variant		Addition for Turn/Pull Repair Plate
Model	Spindle Length Calculation	
46	Door Thickness ÷ 2 + 20mm	+3mm
56	Door Thickness + 11mm	+3mm
66	Door Thickness ÷ 2 + 20mm	+3mm
76	N/A	N/A
86	N/A	N/A
96	N/A	N/A

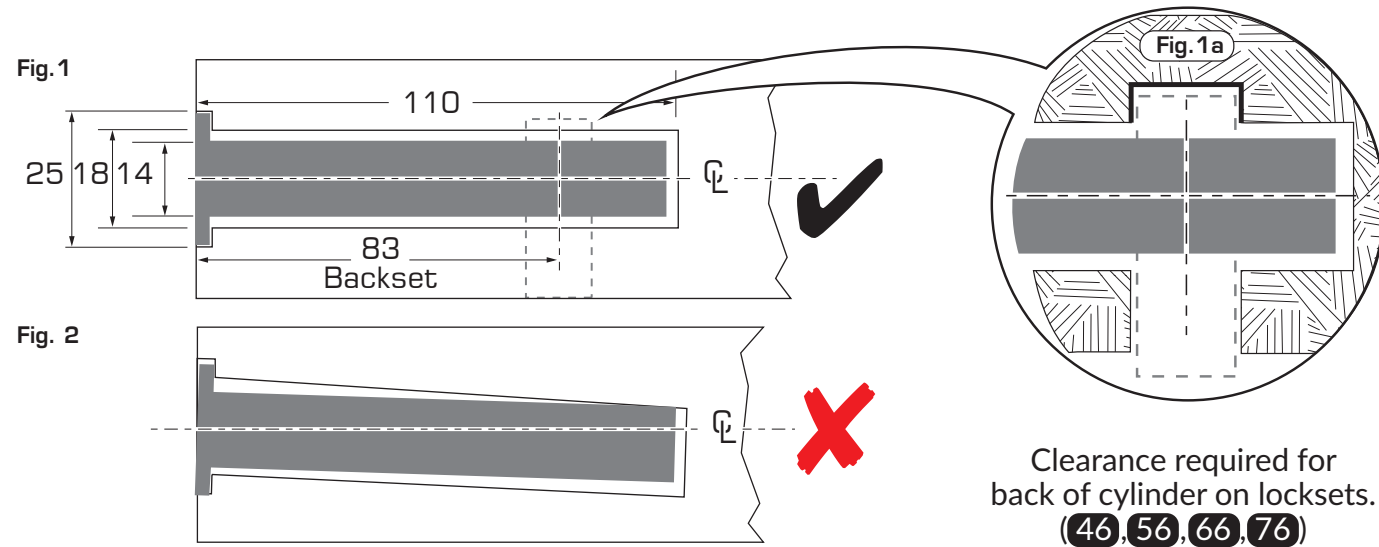
	Turn/Pull Screw Length	If Fitting Turn/Pull Repair Plate Screw Length = Door Thickness
46	Door Thickness Less 3mm	
56	Door Thickness Less 3mm	
66	Door Thickness Less 3mm	
76	N/A	
86	N/A	
96	N/A	

Note A : Check exact door thickness of each door
Note B : Turn/Pull support plate must not be recessed deeper than the surface of the door.

Fitting Guide

Primera anti-ligature locksets are not a DIY product. Installation should be carried out by a qualified trades person suitably equipped to facilitate a professional installation. These guidelines assume that the installer is familiar with the general principles of lock installation and as such, serve only to provide additional guidance on some of the more specific issues relating to the installation of Primera anti-ligature lock sets.

1) Decide the optimum position for the lock on the door. Then mark out and prepare a mortise hole 18W x 110D x 175H (mm). The hole must be vertical and central to the core of the door and there must be sufficient clearance for the lock to centrally align in the mortise pocket. Adjust accordingly for doors with a leading edge. Ensure that the mortise is free from all debris.



2) Carefully review the exploded view on page 1. For models **76**, **86** & **96** please go straight to section 4.

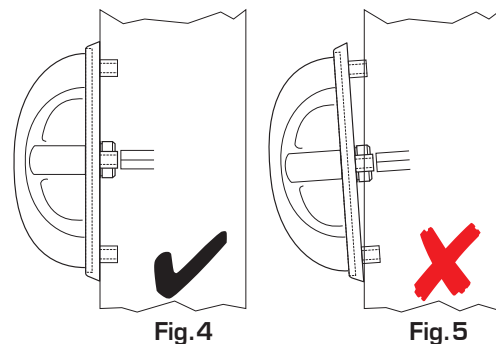
3) For models **46**, **56** & **66** (where Turn/Pull PR4-728-TP is supplied) using the template provided, mark the 5 internal and 3 external reference points and drill the door to the size detailed. Care should be taken to ensure accuracy and that the holes are in horizontal alignment. Place the lock back in the mortise to check alignment and adjust if required.

4) Continuing with the template, mark out and neatly drill for the installation of the locking cylinder ensuring that the hole is in horizontal alignment. Do not remove more material than is absolutely necessary. Please ensure sufficient clearance for the back of the single Euro cylinder on models **46**, **56**, **66** & **76** as shown in figure 1A.

5) Models **86** & **96** require a through hole for the key-key cylinder. Locks with a PR2, PR3 & PR3S prefix are supplied with an important Secondary Barricade Override safety feature. They must be configured to ensure nursing staff can gain access to the spindle concealed under the external escutcheon plate. This is achieved by removal of the anti-tamper screw(s) and moving the slider on the escutcheon plate to access the spindle. Please refer to page 4 for specific information on the installation of this model.

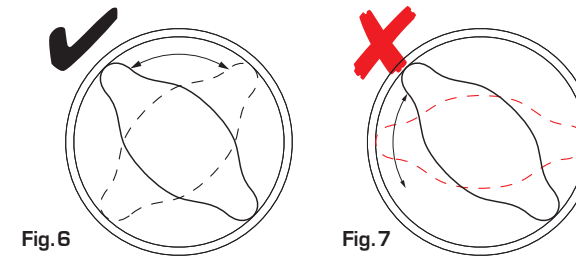
6) After following the specific door preparation guidelines for this model detailed overleaf, please install the remainder of the ironmongery according to the exploded view and, where Turn/Pull PR4-728-TP is supplied, in the following order:

A) With the lock inserted (not screwed) in to the mortise hole, offer the round Turn/Pull and 8mm spindle on to the door. The spindle should go in to the lock follower and allow the Turn to sit flat against the surface of the door **without force**. If the Turn does not sit freely against the surface of the door then the lock is out of alignment in the mortise which should be adjusted accordingly. **Important:** If force is used to pull the Turn/Pull back to the door this will lead to binding, difficult operation and possibly premature failure.



B) Cut the 2 x M5 Torx Pin machine Screws to the correct length to ensure sufficient penetration in to the Turn/Pull screw ports. If the screws are cut too long the Turn/Pull will not pull firmly back against the surface of the door resulting in a ligature risk! Secure the Turn/Pull on to the door fastening the screws through the Twin-Tech escutcheon assembly.

Take care not to over-tighten the fixing screws!

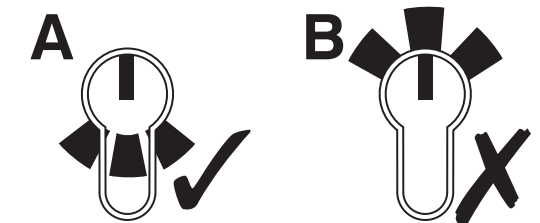


IMPORTANT: When installed correctly the Turn/Pull should not pass through the horizontal position.

C) Install the locking cylinder using the screw provided again ensuring horizontal alignment. Do not over tighten the cylinder retaining screw as this will restrict the movement of the key and, in extreme cases can cause the cylinder to collapse. We recommend that final adjustment is undertaken by hand. Check that the key turns freely and will throw and withdraw the lock bolt. **Important:** With the Turn/Pull held rigid the key should withdraw the bolt.

WARNING: This lock should only be used with cylinders where the cam comes to rest as shown at Fig 'A' when the key is removed.

If using multi-positioned cam cylinders it is essential that the cam is positioned accordingly. Without this the emergency override feature may not work which could cause damage to the lock.

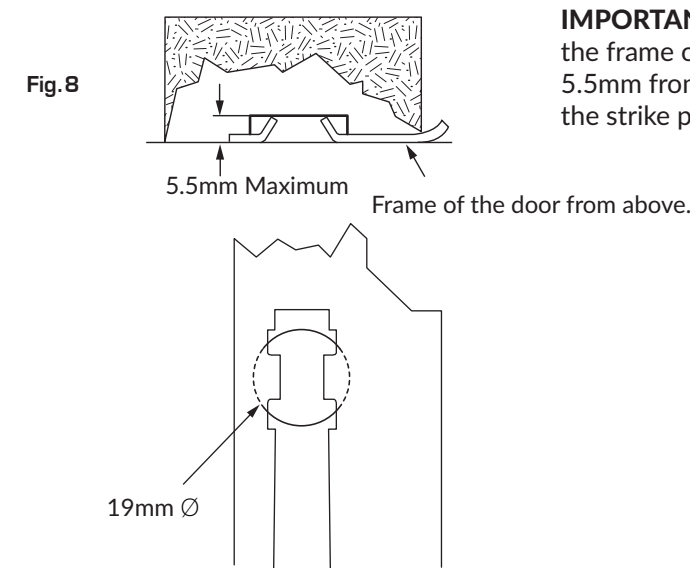


Position of the cam when key removed.

D) Secure the lock in the mortise hole with the anti-tamper screws provided and attach face-plate. Reconfirm that the Turn/Pull and key still operate the lock freely.

E) According to the exploded view, align all remaining fittings and fasten to door using the anti-tamper screws provided. All plates should be secured flat to the surface of the door to prevent ligature risk! Shorter 5/8ths screws are provided in the fixing pack for circumstances where the 1" screws clash with the lockcase.

F) Finally, mark out and install the strike plate. To adjust the roller catch please refer to magnified view on page 1. With the door in the closed position, operate the lock to ensure that the bolt travels freely between the locked and unlocked positions.



IMPORTANT: In the interests of safety, when installing the strike plate in the frame of the door drill a 19mmØ hole to a depth no greater than 5.5mm from the face of the frame. This will ideally allow the the tabs on the strike plate to rest against the base of the hole as shown in Fig 8.

IMPORTANT: The angle of the tabs on the strike plate are factory set. Under no circumstances should these be adjusted. Doing so could cause a lock-out!

IMPORTANT: If the strike plate included in this kit does not carry the **SAFEHINGE PRIMERA** logo it is not a genuine part. Fitting an unbranded strike plate will invalidate the warranty of the lock. In such circumstances please refer to your supplier.

For further guidance please contact our Technical Help Line on:

0044 (0) 1253 508643